

LATT: Large Aperture Telescope Technology

**from ground adaptive secondaries
to a space active primary**

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The LATT Team



CGS S.p.A.: *coordinator*

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ADS International: *mech. System*

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MICROGATE: *electr.+control systems+testing*

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CNR-INO Italian Optics Inst.: *shell*

F. D'Amato, M. Pucci



INAF-Italian Astrophysics Inst.:
AO expertise+optical testing

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ESA

L. Maresi, A. Zuccaro Marchi, J.
Pereira do Carmo

LATT?

Concept and demonstrator

- Is our response to the needs of space mirrors:
 - Large format
 - Possibly deployable/segmented
 - Lightweighted
 - Actively shaped
- Scientific cases
 - Astronomical telescope
 - LIDAR
 - Earth monitoring
 - Telecommunications

Preliminary study:

* [ALC project in 2007](#)

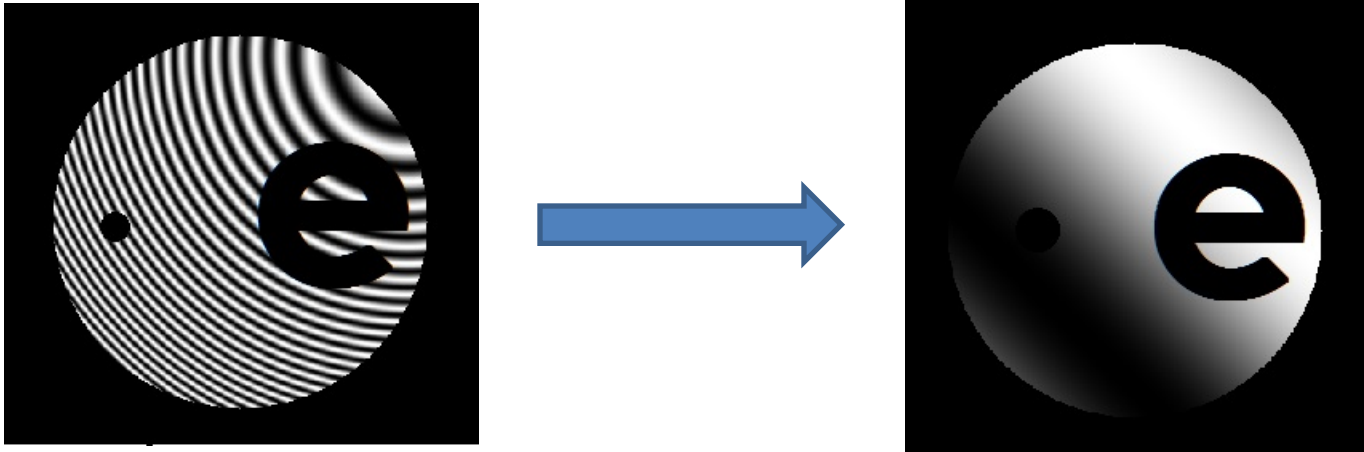
LATT prototyping:

* [ESTEC/Contract No. 22321/09/NL/RA](#)

**Expertise from LBT672,
DSM, M4DP:**

[Technologies, strategies,
procedures](#)

Actually our secret goal was
to fix the ESA logo!!!

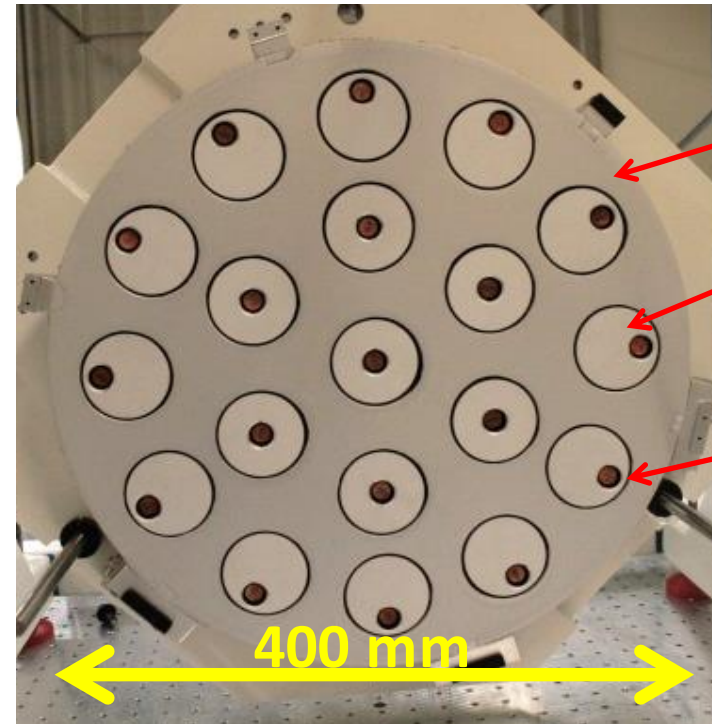


LATT can handle it!

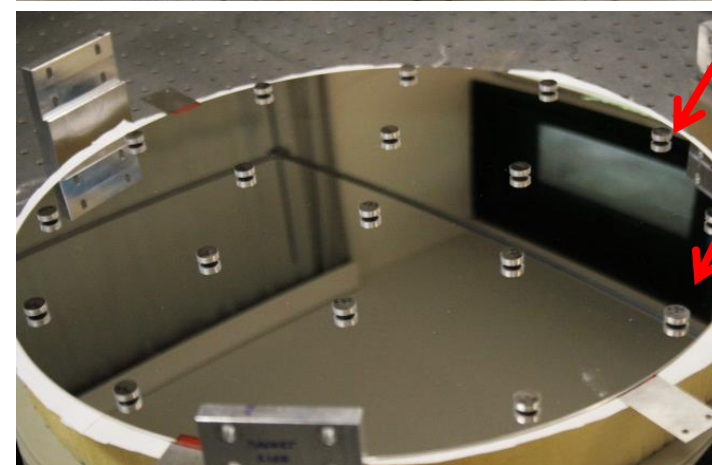
Project status

- Ended in october 2015 with final review @ESA-ESTEC:
 - Lightweight: better than JWST
 - Actuator stroke >> competitors
 - Power consumption: almost negligible
 - Concept: very attractive for future developments
- Presented at Space Active Optics @ESTEC (nov.2015)
 - Unique of large format, deformable
 - Unique concept addressing segmentation
 - Unique applicable to primary mirror concept

LATT: 400mm, F/6 sphere, 19 acts



- CFRP+Al honeycomb Reference Body (<math><9 \text{ kg/m}^2</math>)
- Co-located, contactless, position capacitive sensors (8 nm precision)
- Contactless, voice-coil motors (<math><55\text{mW}</math>, 1mm stroke, $\pm 0.24 \text{ N}$ and 0.08N for flat)

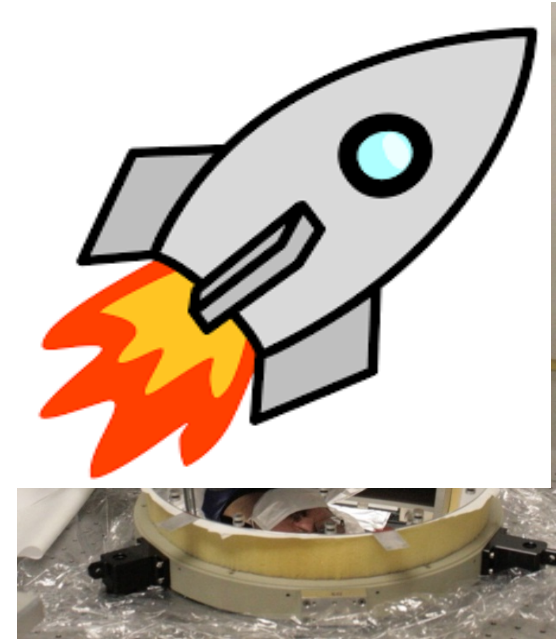
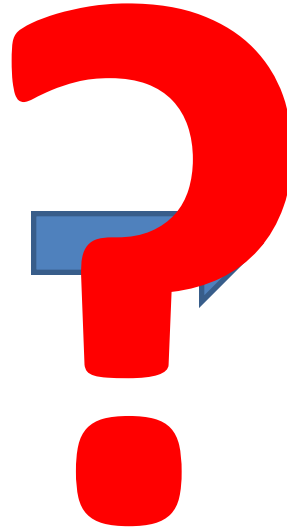


- Low print-through glued magnet (19 acts)
- Thin glass shell (400mm diam x 1 mm th., F/6)
- 1 single cable, 1 small electronics box (15W) (providing local control loop and launch safety mechanism for the thin shell)

From adaptive secondaries to a space active primary



LBT: **ellipt.** 1 m, 672 acts, kW, 1kHz
VLT: **asph.** 1.2 m, 1170 acts, kW, 1kHz



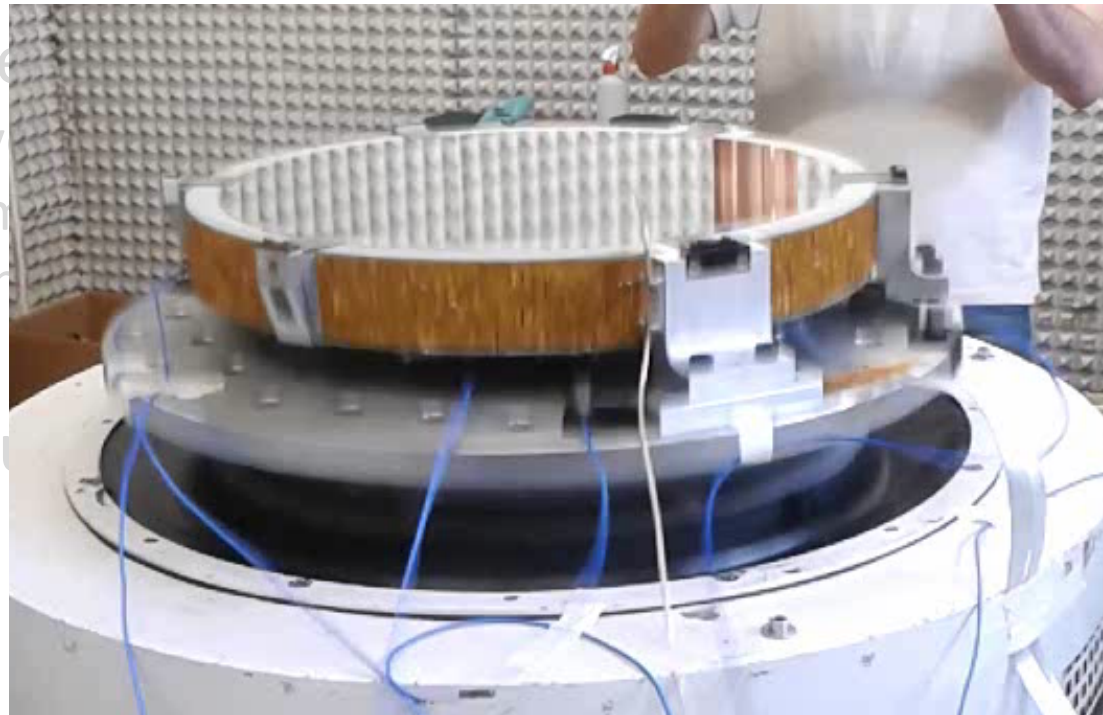
LATT: **spher.** 0.4 m, 19 acts, 1W, 1Hz
& new hair cap, ton sur ton

Solutions validated, towards TRL 5

- Shell electrostatic locking:
The shell is electrically 'glued'
on the RefBody during launch

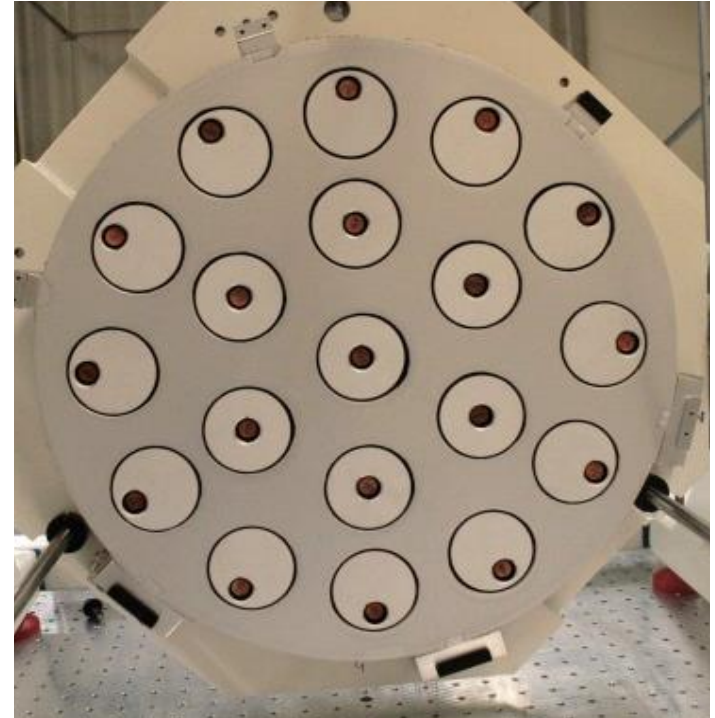
- Reduced power
Contactless, v
($<55\text{mW}$, 1mm
Low bandwidth

- Goal optical q



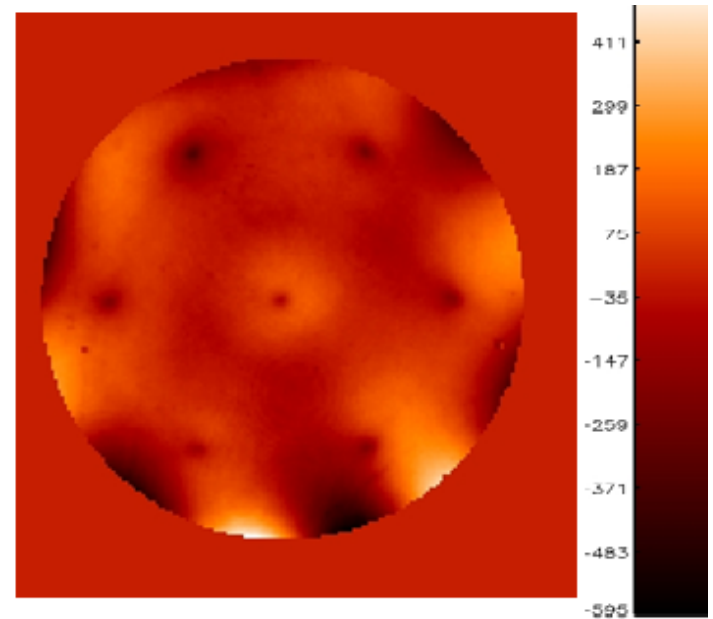
Solutions validated, towards TRL 5

- Shell electrostatic locking:
The shell is electrically 'glued' on the RefBody during launch
- Reduced power consumption
Contactless, voice-coil motors (<55mW, 1mm stroke)
Low bandwidth smart actuators
- Goal optical quality



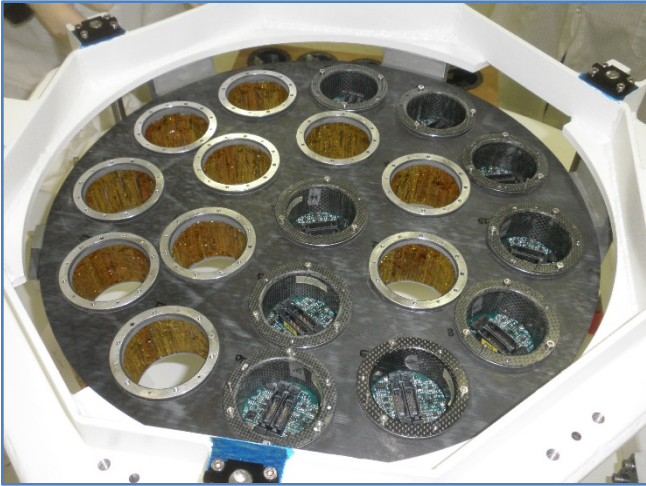
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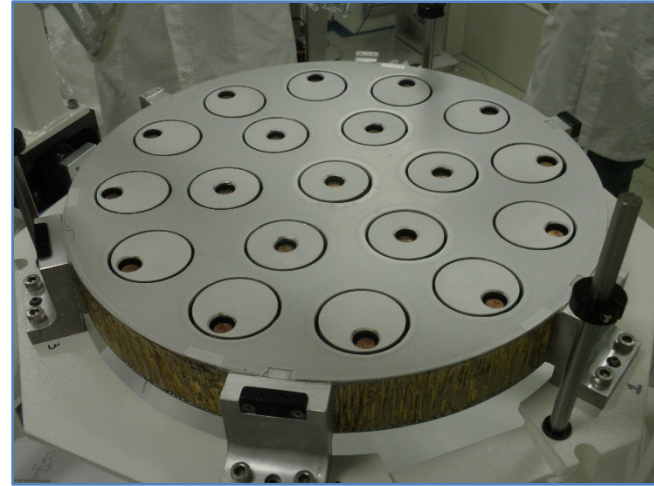


- Stability checked
- Comparable with ground based technology:
flattened **30 nm RMS WFE**

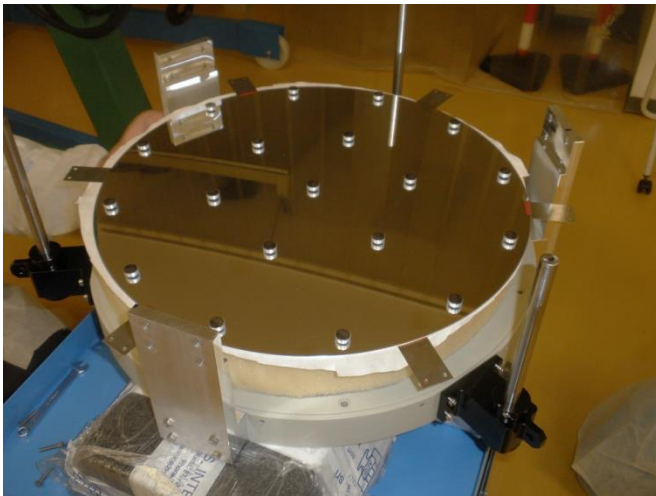
LATT - integration



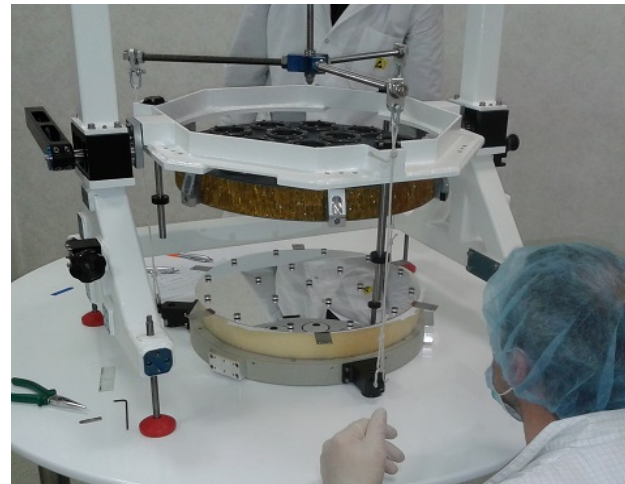
Actuator cups mounted on the aluminum honeycomb



Reference body front surface with capacitive sensor



Actuator magnets glued on the shell

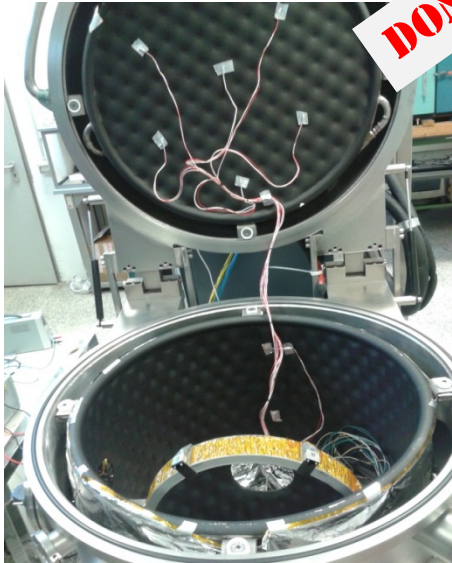


Shell mounted on the reference body

Laboratory test campaign

Thermal test

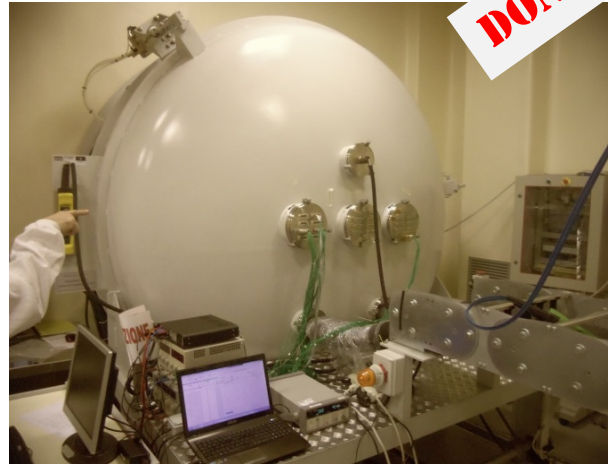
DONE



Temperature range: $-25^{\circ}\text{C} \rightarrow 55^{\circ}\text{C}$

Thermo-vacuum test

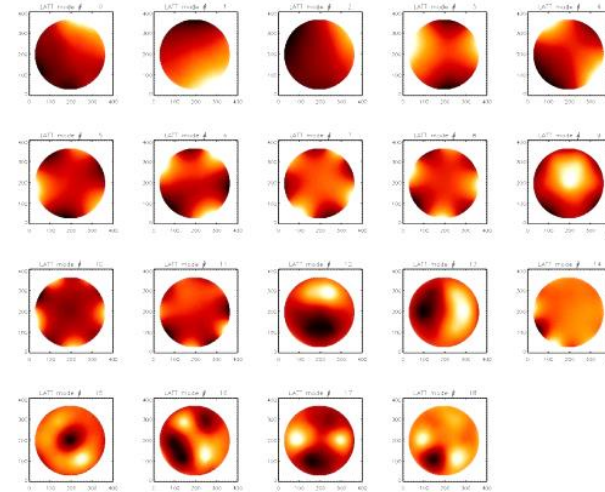
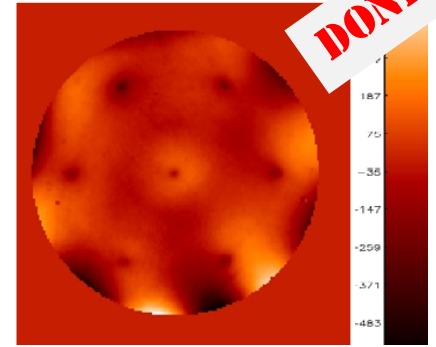
DONE



Tested @ $1\text{e-}5\text{mbar}$

Optical test

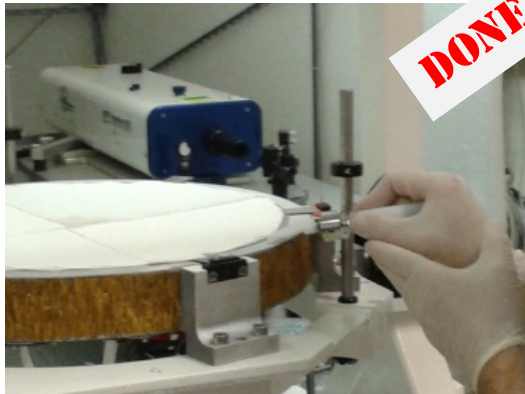
DONE



WFE comparable with AO after removing the membranes deformation ($\lambda/6$ @UV)

Electrostatic locking test

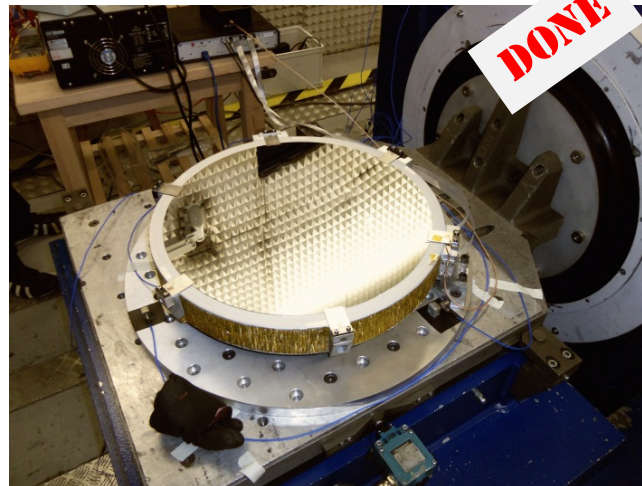
DONE



locking pressure: 600 N/m^2

Vibration test

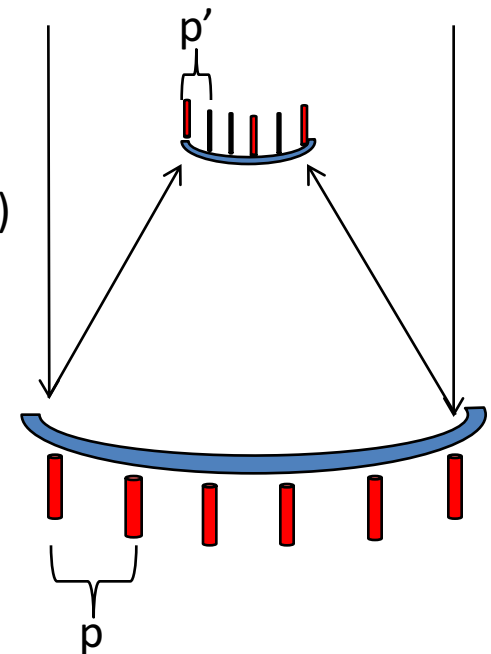
DONE



Max acceler.: 10g

LATT scaling: from secondary to primary


- **@same optical area:**
 - **Larger actuator density is feasible** (no optical compression)
 - **Lower print-through** (dispersed on larger area)
- **@same actuator density:**
 - **Larger correction range** (lower local stiffness: p vs p')
 - **Lower power-budget** (lower local stiffness)
- **Easier manufacturing, no miniaturization**



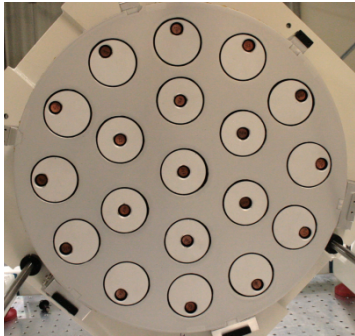
Why a LATT-like *primary* mirror is attractive

- **2 in 1: active element + lightweight < 22kg/m²**
 - low areal density compared to existing systems
 - no need to develop novel lightweight technologies
 - **No relay, no additional optics, simple design**
- **Very low power consumption**
 - <55mw for each act
 - 15W for control electronics
- **Natural solution for segmented mirrors**
 - Alignment+phasing allocated to active optics
 - Act stroke & accuracy relax deployment tolerances
 - Complex mirror topology: local correction is easier

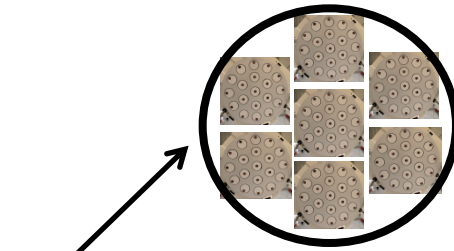
Conclusion

- Thin shell + voice coil acts + capac.sensors:
well established technology for AO mirrors
- 
- LATT:
 - Spherical primary mirror, 40cm diam, F/6
 - 19 acts, 55mW/act
 - CFRP+AL honeycomb+ thin zerodur shell: <22kg/m²
 - LATT demonstrated its applicability to space:
 - *lightweight shell* ↔ *launch stresses*
 - *Low power budget* ↔ *shell controllability*
 - LATT demonstrated the concept of:
 - **Active + lightweight space primary** (2 in 1)
 - Suitable to segmented/deployable systems

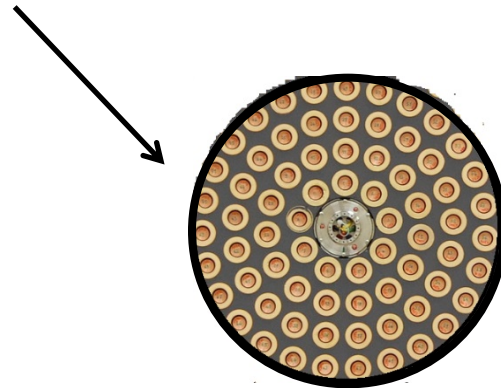
LATT: a brick for more complex systems



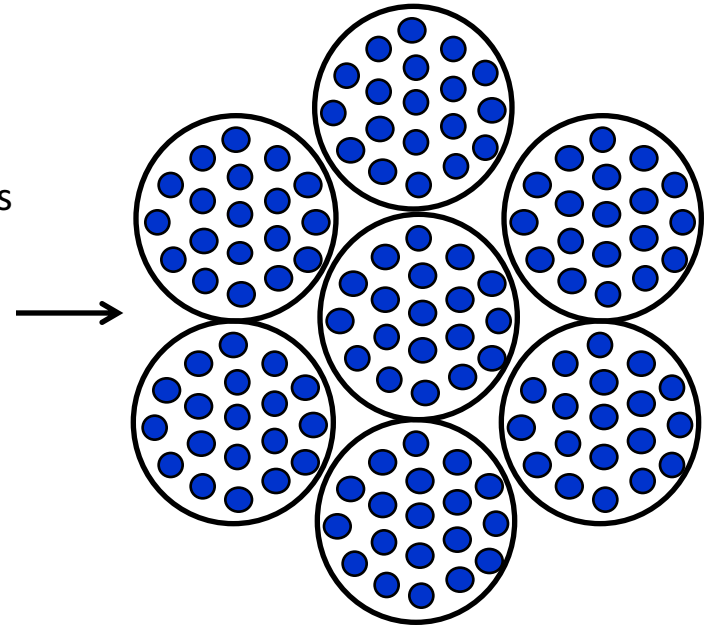
LATT OBB:
40 cm, 19 acts



1m, 7 segments



1m, monolithic



3-5m, segmented